

# TF4

## In-Tank Filter Assembly

Ideal for installation on the return line to remove contaminant ingested or generated by the system.

**Max Operating Pressure: 100 psi (6.9 bar)**



[hyprofiltration.com/TF4](http://hyprofiltration.com/TF4)



## Elements that go beyond industry standard.

Hy-Pro's DFE rated G8 dualglass elements are rated to assure performance even when exposed to the toughest conditions that hydraulic systems can generate. Designed to provide the best filtration and ease of use, the HP4C coreless element gives you more options for disposal, meaning you improve your environmental impact *and* your bottom line.



## Works with your system.

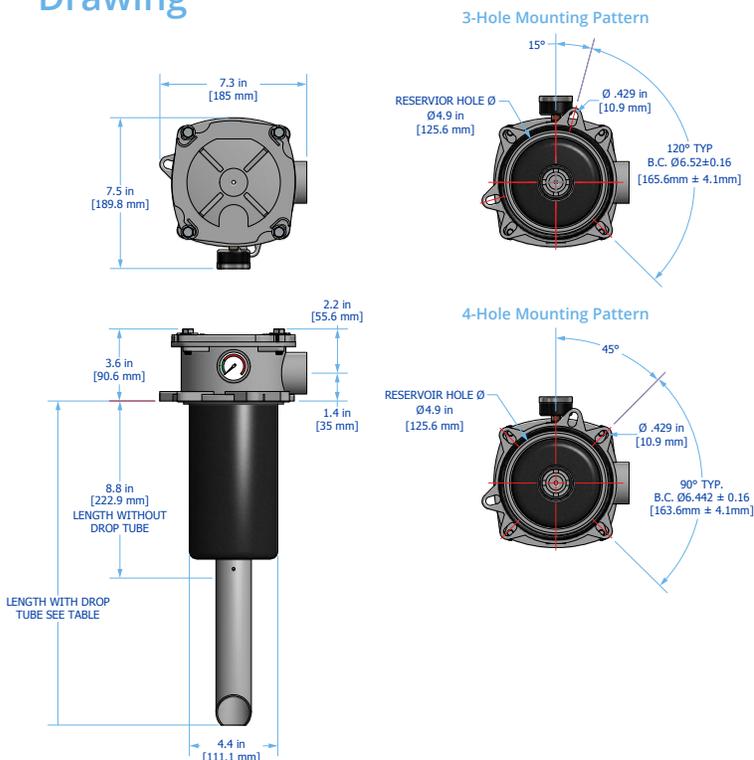
Available with one or two inlet ports (180° orientation) for maximum flexibility of installation, you'll be amazed at how easily the TF4 integrates into your system. For applications requiring AIAG HF4 automotive standards compliance, the H4 special option incorporates the HPK filter element to ensure you meet compatibility requirements and exceed efficiency expectations.

## Minimize the mess.

With most of the assembly inside the reservoir, the top loading housing on the TF4 provides easy and clean access when servicing or changing the element. To top it off, keyways on the twist open cover require only loosening of the bolts to access the element so lost parts during service becomes a thing of the past.



## TF4 Installation Drawing



## The perfect fit.

Coming in at just over 7" (185 mm) in diameter, the TF4 is the perfect compact solution for keeping your mobile equipment or power units operating at peak performance. And with mounting patterns to fit both North American and European formats, you'll get clean oil and increased efficiency no matter where you are.

Drop Tube Option	Length including Drop Tube
4" Nominal Extension	14.3" (363 mm)
6" Nominal Extension	16.3" (414 mm)
8" Nominal Extension	18.3" (465 mm)
9" Nominal Extension	19.3" (490 mm)
10" Nominal Extension	20.3" (516 mm)
12" Nominal Extension	22.3" (566 mm)

# Filter Assembly Sizing

## Filter Assembly Sizing Guidelines

Effective filter sizing requires consideration of flow rate, viscosity (operating and cold start), fluid type and degree of filtration. When properly sized, bypass during cold start can be avoided/minimized and optimum element efficiency and life achieved. The filter assembly differential pressure values provided for sizing differ for each media code, and assume 32 cSt (150 SUS) viscosity and 0.86 fluid specific gravity. Use the following steps to calculate clean element assembly pressure drop.

Calculate  $\Delta P$  coefficient for actual viscosity

### Using Saybolt Universal Seconds (SUS)

$$\Delta P \text{ Coefficient} = \frac{\text{Actual Operating Viscosity}^1 \text{ (SUS)}}{150} \times \frac{\text{Actual Specific Gravity}}{0.86}$$

### Using Centistokes (cSt)

$$\Delta P \text{ Coefficient} = \frac{\text{Actual Operating Viscosity}^1 \text{ (cSt)}}{32} \times \frac{\text{Actual Specific Gravity}}{0.86}$$

Calculate actual clean filter assembly  $\Delta P$  at both operating and cold start viscosity

$$\text{Actual Assembly Clean } \Delta P = \text{Flow Rate} \times \frac{\Delta P \text{ Coefficient (from calculation above)}}{\text{Assembly } \Delta P \text{ Factor (from sizing table)}}$$

Sizing recommendations to optimize performance and permit future flexibility

- To avoid or minimize bypass during cold start the actual assembly clean  $\Delta P$  calculation should be repeated for start-up conditions if cold starts are frequent.
- Actual assembly clean  $\Delta P$  should not exceed 10% of bypass  $\Delta P$  gauge/indicator set point at normal operating viscosity.
- If suitable assembly size is approaching the upper limit of the recommended flow rate at the desired degree of filtration consider increasing the assembly to the next larger size if a finer degree of filtration might be preferred in the future. This practice allows the future flexibility to enhance fluid cleanliness without compromising clean  $\Delta P$  or filter element life.
- Once a suitable filter assembly size is determined consider increasing the assembly to the next larger size to optimize filter element life and avoid bypass during cold start.
- When using water glycol or other specified synthetics we recommend increasing the filter assembly by 1~2 sizes.



# TF4 Specifications

**Dimensions** See Installation Drawings on page 157 for model specific dimensions.

<b>Operating Temperature</b>	<b>Fluid Temperature</b>	<b>Ambient Temperature</b>
	30°F to 225°F (0°C to 105°C)	-4°F to 140°F (-20C to 60C)

**Operating Pressure** 100 psi (6.9 bar) maximum

**Pressure Switch Trigger** 22 psi (1.5 bar)

<b>Element Collapse Rating</b>	<b>HP4CL9</b>	<b>HPKL9</b>
	150 psid (10.3 bard)	290 psid (20 bard)

**Integral Bypass Setting** 25 psid (1.7 bard)

<b>Materials of Construction</b>	<b>Head</b>	<b>Bowl</b>
	Cast aluminum	Polyamide

<b>Media Description</b>	<b>M</b>	<b>A</b>	<b>W</b>
	G8 Dualglass, our latest generation of DFE rated, high performance glass media for all hydraulic & lubrication fluids. $\beta_{x_{[C]}} = 1000$ ( $\beta_x = 200$ )	G8 Dualglass high performance media combined with water removal scrim. $\beta_{x_{[C]}} = 1000$ ( $\beta_x = 200$ )	Stainless steel wire mesh media $\beta_{x_{[C]}} = 2$ ( $\beta_x = 2$ )

**Replacement Elements** [To determine replacement elements, use corresponding codes from your assembly part number:](#)

<b>Configuration</b>	<b>Filter Element Part Number</b>	<b>Example</b>
Standard Filter Element Special Option H4	HP4CL9 – [Media Selection Code] [Seal Code] HPKL9 – [Media Selection Code] [Seal Code]	HP4CL9-10AV HPKL9-6MB

**Fluid Compatibility** Petroleum and mineral based fluids (standard). For polyol ester, phosphate ester, and other specified synthetic fluids use fluorocarbon seal option or contact factory.

**Filter Sizing<sup>1</sup>** Filter assembly clean element  $\Delta P$  after actual viscosity correction should not exceed 10% of filter assembly bypass setting. See previous page for filter assembly sizing guidelines & examples. For applications with extreme cold start condition contact Hy-Pro for sizing recommendations.

$\Delta P$ Factors <sup>1</sup>	Units	Media						
		1M	3M	6M	10M	16M	25M	**W
	psid/gpm	0.2370	0.2000	0.1550	0.1390	0.1360	0.1310	0.0240
	bard/lpm	0.0043	0.0036	0.0028	0.0025	0.0025	0.0024	0.0004

<sup>1</sup>Max flow rates and  $\Delta P$  factors assume  $u = 150$  SUS, 32 cSt. See filter assembly sizing guideline for viscosity conversion formula.

